

29

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>21052</b>
<b>Description:</b> 206 L/L1/L3/L4/407 Low Gear Skidtube 407 High Gear Skidtube	<b>Part Number:</b>	<b>D206-642-312</b>
<b>Drawing:</b>	<b>Qty:</b>	<b>1</b>

Step	Location	Procedure	By	Date	Qty																																																																																																				
1	DC	Issue Travellers for: D206-642-312 Skidtube D206-642-341 Skidtube Assembly <b>REFERENCE ONLY</b>	Batch 21052 21052 JA	04.06.14	1																																																																																																				
2	DC	Photocopy blue file & Type Labels as per PPP D206-642-312 CHG003	WK 27 JA	04.06.30	1																																																																																																				
3	LG	Go to Traveller D206-642-341	PD	04.07.12	1																																																																																																				
4	PK	<b>Pick: Packing Kit</b> <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>24</td><td>D2652 ✓</td><td>Bushing</td><td>B10930/B19749</td></tr><tr><td>1</td><td>D2655 ✓</td><td>Tow Ring</td><td>B20212</td></tr><tr><td>2</td><td>D2659 ✓</td><td>Lug Assy</td><td>B19752</td></tr><tr><td>10</td><td>D2712 ✓</td><td>Set Screw</td><td>B16400</td></tr><tr><td>1</td><td>D2932-2 ✓</td><td>Saddle</td><td>B14205</td></tr><tr><td>1</td><td>D2933-2 ✓</td><td>Saddle</td><td>B15326</td></tr><tr><td>2</td><td>D2934 ✓</td><td>Saddle Spacer</td><td>B18697</td></tr><tr><td>2</td><td>D2935 ✓</td><td>Saddle Spacer</td><td>B18698</td></tr><tr><td>1</td><td>D2938-2 ✓</td><td>Saddle</td><td>B19756</td></tr><tr><td>1</td><td>D2939-2 ✓</td><td>Saddle</td><td>B21113</td></tr><tr><td>1</td><td>D2968-043 ✓</td><td>Tow Ring</td><td>B17688</td></tr><tr><td>4</td><td>AN3-37A ✓</td><td>Bolt</td><td>M11721</td></tr><tr><td>8</td><td>AN3-41A ✓</td><td>Bolt</td><td>M14312</td></tr><tr><td>1</td><td>AN4-5A ✓</td><td>Bolt</td><td>M14149</td></tr><tr><td>12</td><td>AN4-6A ✓</td><td>Bolt</td><td>M14311</td></tr><tr><td>4</td><td>AN5-10A ✓</td><td>Bolt</td><td>M13735</td></tr><tr><td>8</td><td>AN5-11A ✓</td><td>Bolt</td><td>M14311</td></tr><tr><td>4</td><td>AN5-12A ✓</td><td>Bolt</td><td>M11931</td></tr><tr><td>12</td><td>AN960JD10 ✓</td><td>Washer</td><td>M14866</td></tr><tr><td>24</td><td>AN960JD416 ✓</td><td>Washer</td><td>M15020</td></tr><tr><td>8</td><td>AN960JD516 ✓</td><td>Washer</td><td>M15003</td></tr><tr><td>1</td><td>AN970-4 ✓</td><td>Washer</td><td>M15199</td></tr><tr><td>12</td><td>MS21042L3 ✓</td><td>Nut (or -3)</td><td>M14478</td></tr><tr><td>13</td><td>MS21042L4 ✓</td><td>Nut (or -4)</td><td>M14764</td></tr></tbody></table>	Qty	Part Number	Description	Batch	24	D2652 ✓	Bushing	B10930/B19749	1	D2655 ✓	Tow Ring	B20212	2	D2659 ✓	Lug Assy	B19752	10	D2712 ✓	Set Screw	B16400	1	D2932-2 ✓	Saddle	B14205	1	D2933-2 ✓	Saddle	B15326	2	D2934 ✓	Saddle Spacer	B18697	2	D2935 ✓	Saddle Spacer	B18698	1	D2938-2 ✓	Saddle	B19756	1	D2939-2 ✓	Saddle	B21113	1	D2968-043 ✓	Tow Ring	B17688	4	AN3-37A ✓	Bolt	M11721	8	AN3-41A ✓	Bolt	M14312	1	AN4-5A ✓	Bolt	M14149	12	AN4-6A ✓	Bolt	M14311	4	AN5-10A ✓	Bolt	M13735	8	AN5-11A ✓	Bolt	M14311	4	AN5-12A ✓	Bolt	M11931	12	AN960JD10 ✓	Washer	M14866	24	AN960JD416 ✓	Washer	M15020	8	AN960JD516 ✓	Washer	M15003	1	AN970-4 ✓	Washer	M15199	12	MS21042L3 ✓	Nut (or -3)	M14478	13	MS21042L4 ✓	Nut (or -4)	M14764			
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5	PK	From FP: Qty 1 D206-642-341	Batch: B21052	CY 04/08/04	1																																																																																																				
6	QC4 & 5	Inspect 100% Kit for Completeness Inspect for completeness on the W/O	a	04/08/04	1																																																																																																				
7	PK	Package as per PPP D206-642-312	REV. B	CY 04/08/04	1																																																																																																				
8	AC	Cost/Part: 815.96	SUC	04.08.05	1																																																																																																				
9	DC	Close work Order and Ensure Travellers Attached Inspect Level 21 828.56 Travellers: D206-642-312 D206-642-341	JA	04.08.10	1																																																																																																				

Rev	Date	Change	Revised By	Approved
D	99.05.03	Added Skidtube, Changed Pick list to Kit	DM	
E	00.04.24	Updated change number	EC	
F	00.07.12	Updated pick list (ncr 388)	EC	
G	01.10.31	Combined with 642-341	EC	
H	01.12.05	Added wearshoes	SM	
I	02.06.24	Re-format; CHG003 (MPP2251); ECN 258	KJ RF	JA

**UNDER REVIEW** CANCEL  
03.02.24

RELEASED  
02/08/04